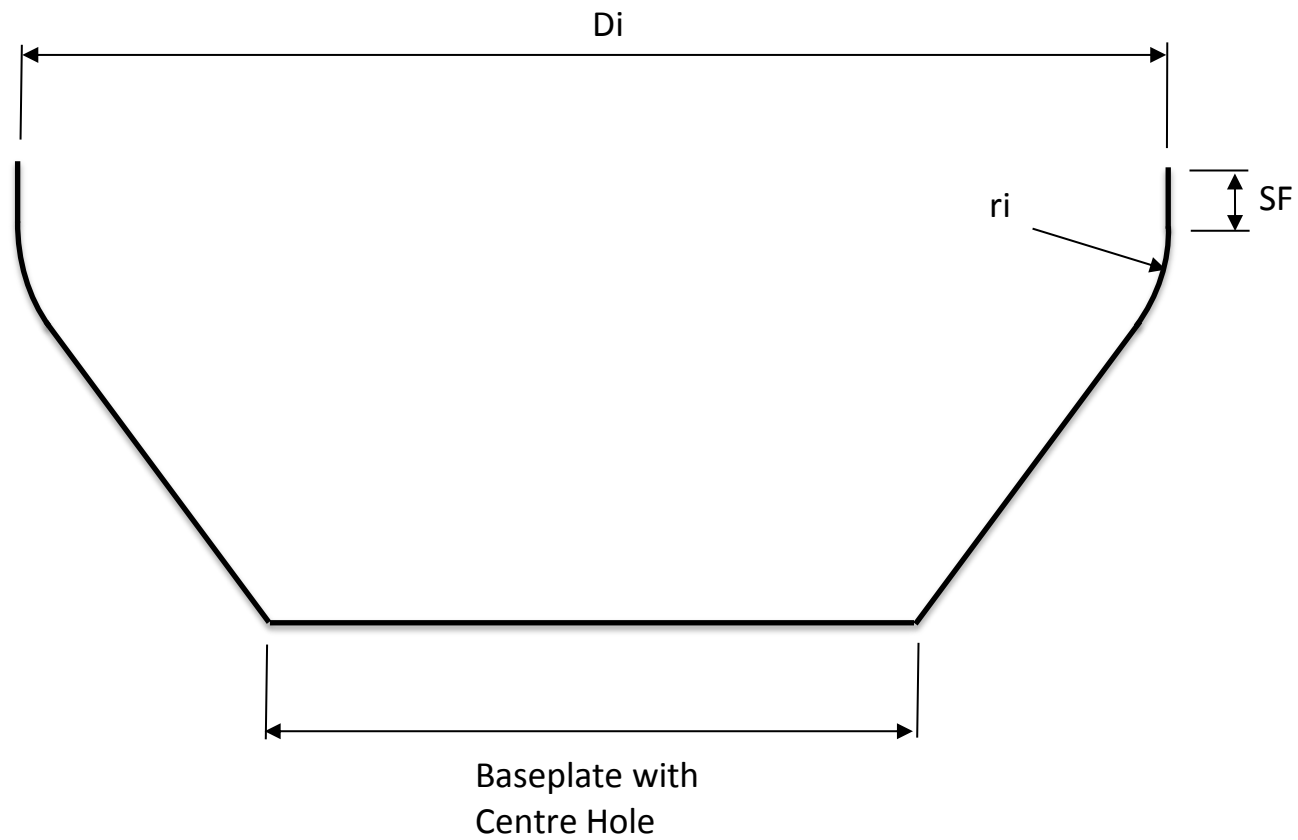


Knuckled Cones



Di (mm)	ri (mm)	Thickness mm	Maximum finished Height	Material
380 - 1000	25 - 200	3 - 10	500	Carbon Steel
380 - 1000	25 - 200	3 - 8	500	Stainless Steel
1000 - 1200	25 - 300	3 - 13	800	Carbon Steel
1000 - 1200	25 - 300	3 - 12	800	Stainless Steel
1200 - 6000	50 - 600	5 - 25	1400	Carbon Steel
1200 - 6000	50 - 600	5 - 20	1400	Stainless Steel

We can flange a knuckle radius on a rolled and welded or press braked cone, supplied by yourself. (Please note we do not supply the cone).

We require a baseplate welded into the smaller diameter of the cone. Fully welded or 50mm long tack welds are required.

This baseplate should contain a 27mm centre hole.

Cones can be flanged in a full range of materials.

Tolerance on circumference ± 3 mm.

For further details please contact our Sales Office.