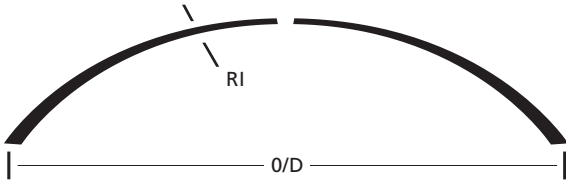


DISHED ONLY

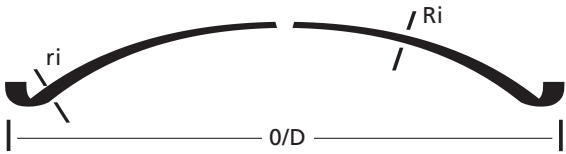
DISHED ONLY Type B

These ends can be made either by spinning or pressing. Finished diameters may be approximate but we can usually machine to size if necessary.



INVERTED DISHED & FLANGED ENDS Type IA

Spinning and flanging is used to produce an inverted corner radii. The Ri (spherical or crown radius) must be relatively shallow.



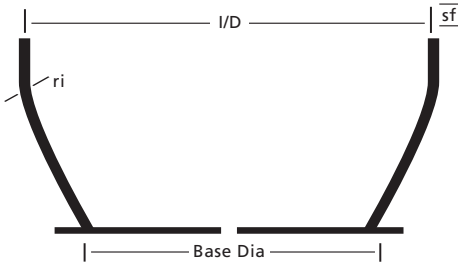
FLAT FLANGED ENDS Type C

Depending on size, thickness, and quantity involved these can be made on a spinning former or flanging machine. Due to induced stresses Flat Flanged Ends are not completely 'flat'.



CONES Type V

Using a flanging machine a knuckle radius can be formed onto rolled and welded cones (free issued by the customer). IMPORTANT- read our specification and notes on cone fabrication.



DISHED & SET BACK ENDS Type D

Dishes formed by spinning or pressing. A flanging machine is used to flatten the flange.

